FLEXIBLE LEAD: COPPER CONDUCTORS WITH TEFLOM INSULATION OVER EACH CONNECTOR --- TINNED COPPER BRAID OVERALL --- CLEAR TEFLOM OVERALL. RED WIRE IS POSITIVE. BRAID INSULATED FROM BODY. STANDARD LENGTH 6 FT.

DIRECTIONS TO INSTALL ANY 2000 SERIES TRANSDUCER
1. DRILL A HOLE IN YOUR MODEL APPROX. .005" LESS THAN THE TRANSDUCER DIA.
2. MEASURE THE TRANSDUCER BODY DIA. TO THE NEAREST .0005".
3. REAM TO .0005" LESS THAN DIA OF TRANSDUCER.
4. ENGAGE STARTING STEP (.024" UNDERSIZE) IN HOLE. PRESS WITH SMOOTH SURFACED TOOL STEEL UNTIL 3/4 OF TRANSDUCER BODY LENGTH IS PRESSED INTO HOLE.
5. REMOVE ANY COPPER FRAGMENTS (BURRS) THAT GROW UP FROM AROUND TRANSDUCER BODY DURING PRESSING USING A RAZOR BLADE.
6. COMPLETE FLUSH SEATING OF TRANSDUCER AFTER REMOVAL OF BURRS.